

SCOTT

Gate City Machine & Repair, LLC

421 Blacksmith Dr.
Gate City, VA 24251
Telephone: 423-418-4108
Fax: 276-452-1210
Established: 1992
Principal Officer: Russell Powers, II, Owner
Sales Contact: Russell Powers
Purchasing Contact: Russell Powers
Sales Market: Regional
Purchasing Market: International
Employee Number: 3
Products Produced:

332710 Machine shop

Products Purchased:

Steel

Website: None
Headquarters: Local

Rogers Foam Corporation

609 Boone Trail Road
Duffield, VA 24244
Telephone: 276-431-2641
Fax: 276-431-2006
Established: 2007
Principal Officer: Jason Johnson, Plant Manager
Sales Contact: Corp. Office
Purchasing Contact: Corp. Office
Sales Market: International
Purchasing Market: International
Employee Number: 100
Products Produced:

314120 Pillows, foam, bed

Products Purchased:

Resins, polyurethane & polyolefin

Website: www.rogersfoamcorp.com
Headquarters: Somerville, MA

Joy Global - Duffield

State Route 772
Duffield, VA 24244
Telephone: 276-431-2821
Fax: 276-431-2384
Established: 1981
Principal Officer: Ralph Thomas, General Mgr.
Sales Contact: Mike Harris
Purchasing Contact: Marie Lanningham
Sales Market: International
Purchasing Market: National
Employee Number: 225
Products Produced:

333131 Mining, equipment

Products Purchased:

Steel
Motor controls

Website: www.joy.com
Headquarters: Milwaukee, WI

Southern Graphics

153 E. Jackson Street
Gate City, VA 24251
Telephone: 276-386-9551
Fax: 276-386-9073
Established: 1981
Principal Officer: Kim Osborne,
Owner/President
Sales Contact: Kim Osborne
Purchasing Contact: Kim Osborne
Sales Market: Local
Purchasing Market: Regional
Employee Number: 6
Products Produced:

323111 Printing, commercial

Products Purchased:

Paper
Printing ink

Website: www.southerngraphicsonline.com
Headquarters: Local

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State Line Graphics

2154 US Hwy 23 North
Weber City, VA 24290
Telephone: 276-386-6662
Fax: 276-386-2343
Established: 1989
Principal Officer: Mark Peters, Owner
Sales Contact: Mark Peters
Purchasing Contact: Mark Peters
Sales Market: Regional
Purchasing Market: Local
Employee Number: 5
Products Produced:

323113 Screen printing & embroidery

Products Purchased:

Garments
Ink
Thread

Website: None
Headquarters: Local

Tempur Production USA

203 Tempur Pedic Drive
Duffield, VA 24244
Telephone: 276-431-7150
Fax: 276-431-7151
Established: 1992
Principal Officer: Alex Lupi, Plant Manager
Sales Contact: Corp. Office 859-455-1000
Purchasing Contact: Corp. 859-455-1000
Sales Market: International
Purchasing Market: International
Employee Number: 300
Products Produced:

337910 Mattresses
314120 Pillows

Products Purchased:

Polyurethane

Website: www.tempursealy.com
Headquarters: Lexington, KY

VFP, Inc.

402 Industrial Park Road
Duffield, VA 24244
Telephone: 276-431-4000
Fax: 276-431-1756
Established: 1956
Principal Officer: Jerry Arnold, President
Sales Contact: Sales Dept. 540-977-0500
Purchasing Contact: Tammy Begley
Sales Market: International
Purchasing Market: Local
Employee Number: 130
Products Produced:

327390 Concrete communication shelters

Products Purchased:

Concrete

Website: www.vfpinc.com
Headquarters: Salem, VA

Virginia Forest Products-Gilco Intl. Lumber

722 Industrial Park Road
Duffield, VA 24244
Telephone: 276-431-4488
Fax: 276-431-4477
Established: 1996
Principal Officer: Rusty James, Plant Manager
Sales Contact: Steve Counts
Purchasing Contact: Rusty James
Sales Market: International
Purchasing Market: Local
Employee Number: 55
Products Produced:

321113 Lumber & ties

Products Purchased:

Logs

Website: www.gilcolumber.com
Headquarters: Local